



RWF40... complete with housing

## Compact Universal Controllers

## RWF40...

The RWF40... is a universal digital boiler temperature / pressure controller with functions designed specifically for the control of heat generating plant.

The RWF40... and this Data Sheet are intended for use by OEMs which integrate the controller in their products!

### Mechanical design

The controller is supplied complete with a housing for flush panel mounting. The RWF40... is matched to the controlled variable and the required setpoint range by making parameter settings. The control parameters can be set and optimized while the burner is running. All settings are made with 4 buttons located on the unit front and are directly displayed.

LEDs on the front indicate the following operating states:

- Control ON / OFF
- Positioning pulses ON or OFF for driving the burner's air damper when using modulating burner control, or stage I / stage II when using 2-stage burner control
- «2-stage» operating mode
- Position of the configurable contact «K6»
- Manual control ON / OFF

During operation, the digital display above the LEDs shows the setpoint (green), the actual value (red) and – when making parameter settings – the relevant parameters.

## Warning notes

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**To avoid injury to persons, damage to property or the environment, the following warning notes should be observed!**

**Do not open, interfere with or modify the controller!**

- All activities (mounting, installation and service work, etc.) must be performed by qualified staff
- When selecting the cables, when making the installation and the electrical connections, observe the regulations of VDE 0100 «Erection of power installations with rated voltages below AC 1000 V» and the relevant national regulations
- Provide double-pole isolation of the controller from the mains supply if there is a risk of touching live parts while work is carried out
- Check to ensure that wiring is in an orderly state
- Fall or shock can adversely affect the safety functions. Such units must not be put into operation, even if they do not exhibit any damage

## Mounting notes

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- Ensure that the relevant national safety regulations are complied with

## Installation notes

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- Please observe the notes given in the user documentation CC1B7865

## Commissioning notes

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- Prior to commissioning the plant, check to ensure that wiring is in an orderly state

## Standards and certificates

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Conformity to EEC directives

- Electromagnetic compatibility EMC (immunity) 89 / 336 EEC
- Electromagnetic compatibility EMC NE21, EN 50 081 part 1 and EN 50 082 part 2



ISO 9001: 2000  
Cert. 00739



ISO 14001: 1996  
Cert. 38233



## Service notes

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- For service purposes, the controller can be removed from its housing with no need for tools
- The electrical connections are made via the screw terminals located at the rear of the housing
- Each time a unit has been replaced, check to ensure that wiring is in an orderly state and that the wires are firmly connected

## Disposal notes

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The unit contains electrical and electronic components and must not be disposed of together with household waste.

Local and currently valid legislation must be observed.

## Type summary

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<b>Controller with</b> <ul style="list-style-type: none"><li>- 3-position output</li><li>- housing</li><li>- fixing material and seal</li></ul>	<b>RWF40.000A97</b>
<b>Controller with</b> <ul style="list-style-type: none"><li>- 3-position output</li><li>- analog output</li><li>- housing</li><li>- fixing material and seal</li></ul>	<b>RWF40.001A97</b>
<b>Controller with</b> <ul style="list-style-type: none"><li>- 3-position output</li><li>- analog output</li><li>- RS-485 port</li><li>- housing</li><li>- fixing material and seal</li></ul>	<b>RWF40.002B97</b>
<b>Packaging variants</b> (20 pieces, without documentation)	<b>RWF40.010A97</b> <b>RWF40.011A97</b>

## Accessories



**Adapter frame** for replacing the RWF32...

**ARG40**



**Bracket**

For mounting the RWF40... on 35 mm DIN rails to DIN 46277

**ARG41**



**Dummy cover**

For covering a panel cutout for the RWF40...

**AVA10.200/109**



**Demo case**

For demonstrating the functions of the RWF40... controller

**KF8892**

## Technical data

General controller data	Mains voltage	AC 100...240 V $\pm$ 10 %	
	Mains frequency	50...60 Hz	
	Safety class	II to DIN 0631	
	Mounting position	optional	
	Terminals for	2 x 1.5 mm <sup>2</sup> or 1 x 2.5 mm <sup>2</sup>	
	Power consumption	approx. 8 VA	
	Safety extra low-voltage	DC 24 V	
	Contact rating of the control outputs (relays «K1...K3»)		
	- Up to 2 x 10 <sup>5</sup> switching cycles	2 A / AC 24...240 V	
	- Up to 10 <sup>7</sup> switching cycles	0.1 A / AC 24...240 V	
	Weight complete with housing	approx. 760 g	
	Recommended actuator running time	15...60 s	
	Degree of protection of housing		
	- Front	IP 65, EN 60529	
	- Base	IP 20, EN 60529	
	Environmental conditions	<b>Storage</b>	DIN EN 60 721-3-1
		Temperature range	-20...+60 °C
Humidity		< 75 % r.h.	
<b>Transport</b>			
Temperature range		-40...+70 °C	
Humidity		< 75 % r.h.	
<b>Operation</b>			
Temperature range	-20...+50 °C		
Humidity	< 75 % r.h.		



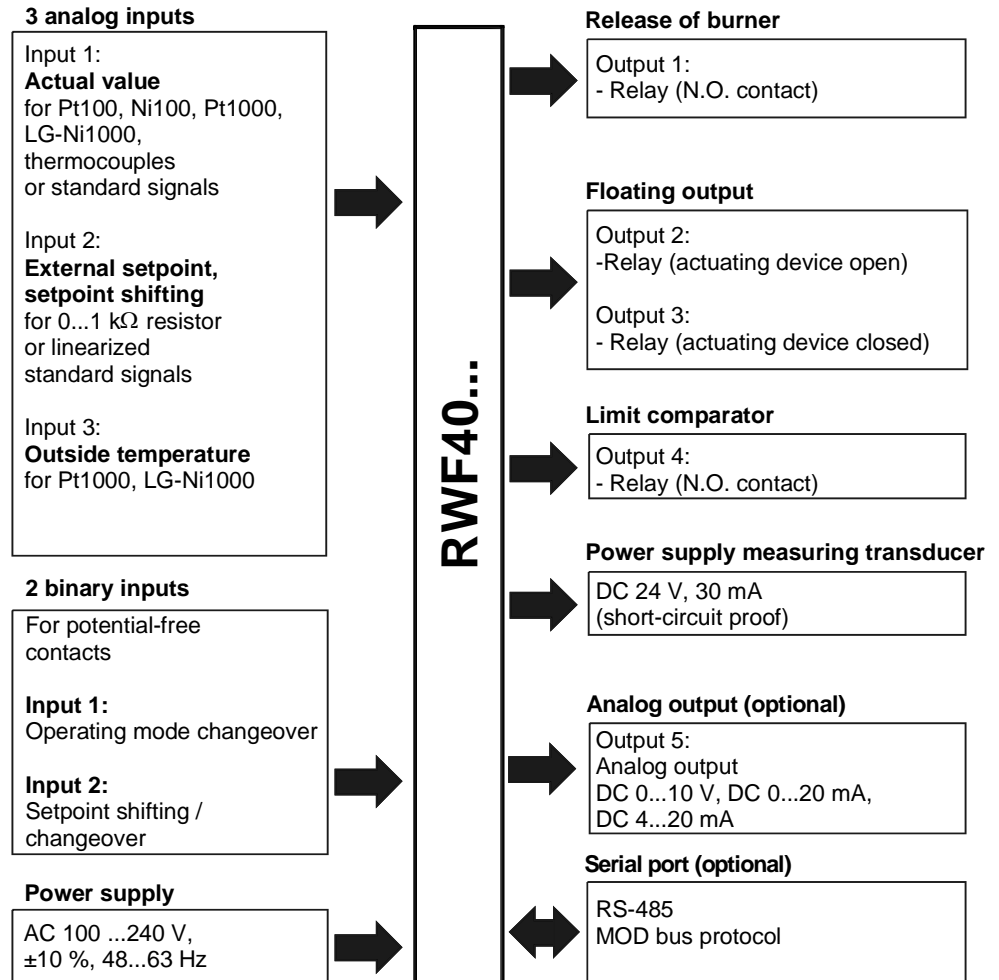
**Condensation, formation of ice and ingress of water are not permitted!**

## Function

The RWF40... provides the following functions:

- One **digital PID controller** with a 3-position or analog output (optional)
- To control 2-stage burners, the RWF40... can be switched over to provide 2-position control
- Automatic **thermostat (or pressurestat) function** in low-fire operation
- One **shift controller** for weather-dependent setpoint shifting
- One **minimum limiter and one maximum limiter** for the boiler temperature or the boiler pressure
- One **limit thermostat** to DIN 3440 (output 1)
- One potential-free **configurable** contact
- Manual operating mode
- Communication via serial port (option)
- Self-setting function

## Block structure



7865f01e/0305

## Function of the controller when used for burner control

Low-fire operation	In low-fire operation, the RWF40... operates like a control thermostat or pressurestat. This means that it operates as a 2-position controller maintaining the required setpoint by switching the burner on and off. The switching differential for 2-position operation can be adjusted within a wide range. If the demand for heat increases, the controller switches to high-fire operation only when an adjustable limit is exceeded. This function is aimed at optimizing the burner's switching ratio.
High-fire operation, 2-stage control	In that case, the RWF40... operates as a 2-position controller with adjustable switching thresholds. Using the relays of the 3-position output, the RWF40... drives the actuator to the 1 <sup>st</sup> and 2 <sup>nd</sup> output stage. In this operating mode, the optional analog output switches between the minimum signal for the 1 <sup>st</sup> stage and the maximum output signal for the 2 <sup>nd</sup> stage.
High-fire operation, modulating control	In that case, the RWF40... operates as a PID / PI controller with a 3-position output without position feedback signals or, optionally, with a modulating output. By making use of its self-setting facility, the RWF40... is able to determine the PID / PI control parameters, or the parameters can be set manually.
Binary input 1 (change-over of operating mode)	Using a potential-free contact, the RWF40... can be switched from the modulating mode to 2-stage operation.
Binary input 2 (setpoint shifting or setpoint changeover)	In the case «setpoint shifting» is configured, the current setpoint is shifted by an adjustable amount. Configuration of «setpoint changeover» provides changeover between 2 setpoints adjusted on the RWF40... If analog input 2 is configured for an «external setpoint», changeover is provided between the setpoint adjusted on the RWF40... and an external setpoint.
Limit comparator	Potential-free contact «K6» can be assigned a number of functions. <u>Example:</u> Limit value supervision
Operation	4 buttons on the unit front are used to operate and program the RWF40... . During operation and programming, the 7-segment displays show the parameter values and parameter names.
Weather-dependent setpoint shifting	The controller's standard configuration works is such that when connecting a QAC22... outside sensor, automatic changeover to weather-dependent setpoint shifting takes place.



**The signal delivered by the QAC2... outside sensor must not be fed parallel to several RWF40...!**

## Function of the controller when used for burner control (cont'd)

Analog input 1 (actual value sensor)

To acquire the actual value, a number of sensors can be connected to the RWF40...

		Measurement range
2-or 3-wire resistance sensors	Pt100 / IEC 751	-200...+850 °C (-328...+1562 °F)
	Pt1000 / IEC 751	-200...+850 °C (-328...+1562 °F)
	Ni100 / DIN 43760	-60...+230 °C (-76...+482 °F)
	Ni1000 / DIN 43760	-60...+230 °C (-76...+482 °F)
	LG-Ni1000	-50...+160 °C (-58...+320 °F)
Thermocouples	NiCr-Ni / type «K»	-200...+1372 °C (-328...+2502 °F)
	Cu-Cu-Ni / type «T»	-200...+400 °C (-328...+752 °F)
	NiCroSil-NiSil / type «N»	-100...+1300 °C (-148...+2372 °F)
	FeCuNi / type «J»	-200...+1000 °C (-328...+1832 °F)
	Pt-RhPt / type «S»	0...1768 °C (-32...3214 °F) <sup>1)</sup>
	Pt-RhPt / type «R»	0...1768 °C (-32...3214 °F) <sup>1)</sup>
	Pt-RhPt / type «B»	0...1820 °C (32...3308 °F) <sup>1)</sup>
Linearized standard signals	0...20 mA	scalable -1999...+9999
	4...20 mA	scalable -1999...+9999
	DC 0...10 V	scalable -1999...+9999
	DC 0...1 V	scalable -1999...+9999

<sup>1)</sup> Only RWF40.0X2B97

The power provided for the measuring transducers is DC 24 V / 30 mA.

Analog input 2 (external setpoint shift or external setpoint)

Feeding a signal to analog input 2, the controller's setpoint can be influenced. The influence can be scaled.

The following signals can be used:

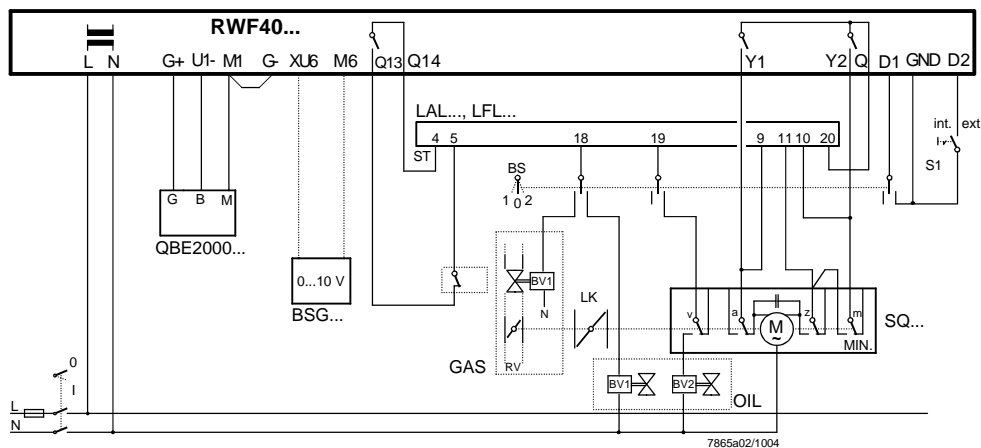
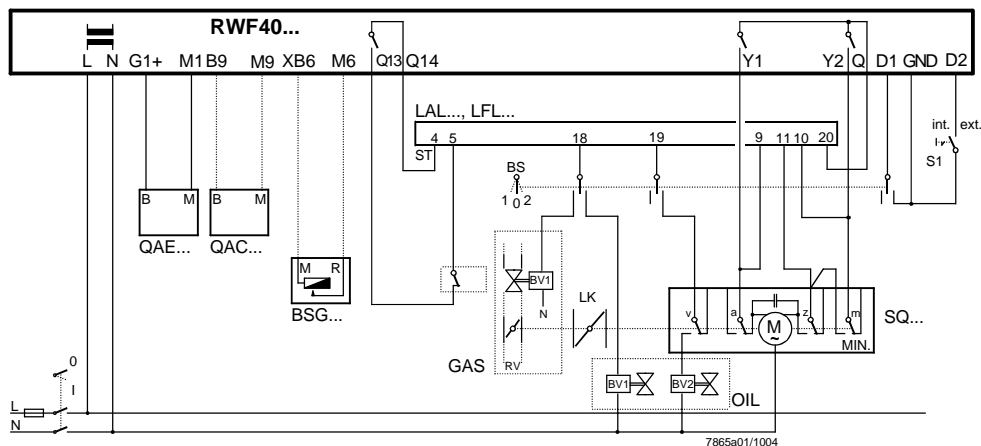
- Input signals DC 0...1 V, DC 0...10 V, 0...20 mA, 4...20 mA
- 1 kΩ potentiometer in a 2-wire circuit

## Connection diagram (basic diagram)

Temperature and pressure control on a dual-fuel burner.  
 Burner control and supervision are provided by burner control type LAL... or LFL...

Note

DC 24 V at terminals «G+» and «G-» is used for powering the QBE2000... pressure sensor!



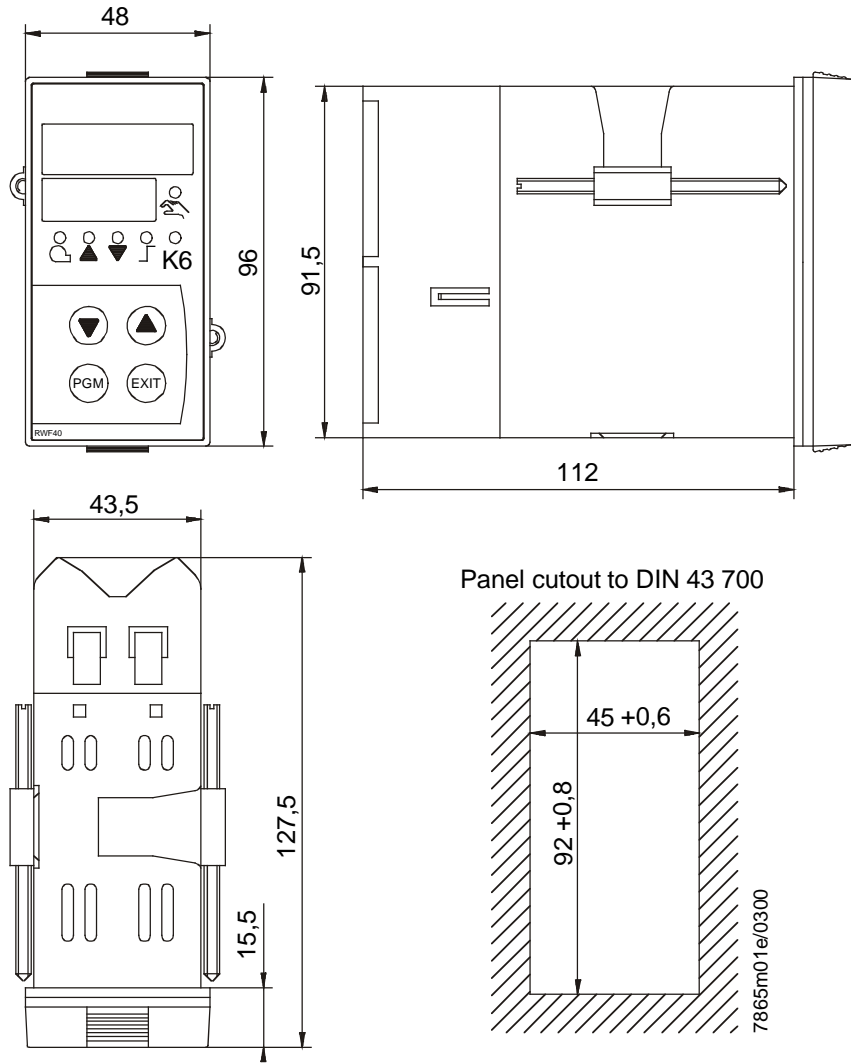
## Legend

a	Limit switch for air damper position OPEN	QAE...	Immersion temperature sensor
BS	Operation selector 1 = firing on gas (modulating burner control) 2 = firing on oil (2-stage burner control)	QBE...	Pressure sensor
BV...	Fuel valve	RV	Gas control damper
BSG...	Remote setpoint adjuster (active when «S1» is closed)	S1	Internal / external setpoint switch (E)
L...	Burner control	SQ...	Actuator of burner's air damper and gas control damper
LK	Burner's air damper	ST	Connections for burner control's start control loop
m (MIN)	Auxiliary switch for controlling low-fire operation	v	Auxiliary switch for the release of the 2 <sup>nd</sup> fuel valve depending on the air damper position
QAC...	Outside sensor for weather-dependent setpoint shifting	z	End switch for the fully CLOSED position of the air damper

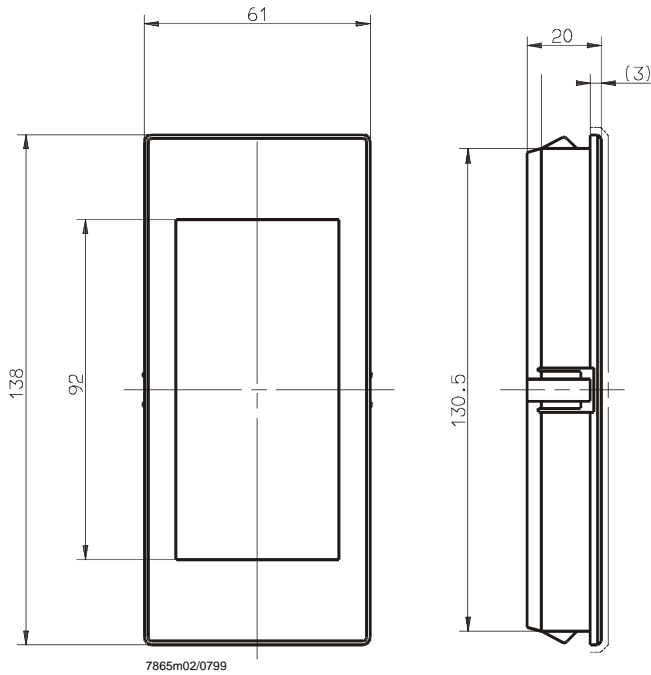


# Dimensions

Dimensions in mm



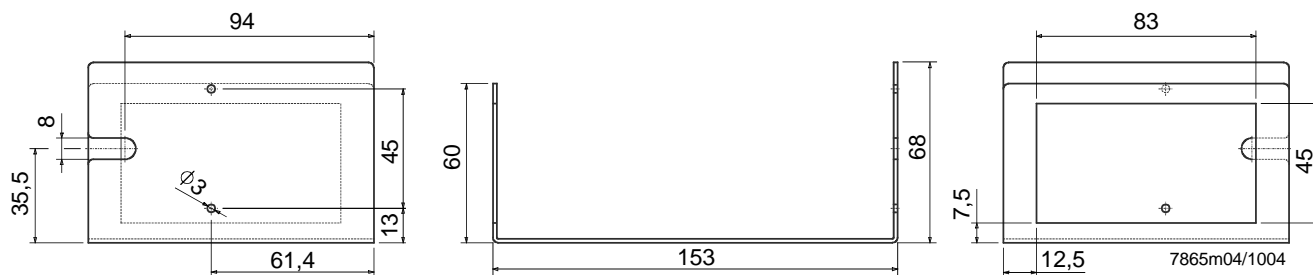
## ARG40 adapter frame



Dimensions (cont'd)

Dimensions in mm

ARG41



# SIEMENS

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